



ITEM No	PART NUMBER	TITLE	MATERIAL	QTY
1	SP-004058	Hexagon socket head cap screw DIN 912 - M4x20	STEEL	4
2	TD-2580-0009	SPRING	STEEL	1
3	TD-2580-0023	POSITIONING PLATFORM	AL.ALLOY, 6082-T6	1
4	TD-2580-0024	END BLOCKS	AL.ALLOY, 6082-T6	2
5	TD-2580-0025	ADJUSTMENT PLATFORM	AL.ALLOY, 6082-T6	1
6	TD-2580-0026	DOWELL	STEEL	4
7	TD-2580-0027	GUIDE ROD	AL.ALLOY, 6082-T6	1
8	TD-2580-0073	M4 X 35mm Full Thread Cap Head Screws (DIN 912)	STEEL	1

TOLERANCES UNLESS STATED		MATERIAL & SPEC.		SURFACE TEXTURE UNLESS STATED	
LINEAR ± N/A ANGULAR ± N/A°					
ESTIMATED MASS 0.00 kg				FINISH	
PROJECTION 	DIMENSIONS IN mm UNLESS STATED		DRAWING CONFORMS TO BS 8888 TOLERANCING ISO 8015		----- REMOVE ALL BURRS

A14	Jun-2019 12:51	LCC	IW	IW	MANUFACTURE ONLY WHEN STATUS IS RELEASED	RELEASED
ISSUE	DATE OF ISSUE	MOD. No.	DRAWN BY	CHKD BY		STATUS
© STFC 2019 TECHNOLOGY DEPARTMENT RUTHERFORD APPLETON LABORATORY HARWELL CAMPUS, DIDCOT, OXFORDSHIRE, OX11 0QX					USED ON " " " " ? ? ? ? ?	
TITLE SMARTPHANTOM ALIGNMENT JIG ----- ?						
A3	SHEET 1 OF 1		TD-2580-0017			A